



[Shirley Warren and Paul Boyer work at J. White's Automotive, Framingham, MA, a Land Rover specialty shop. Here's their step-by-step advice for repairing faulty window mechanisms -ed.]

#### Recommended tools:

Screwdrivers, prying tool, sharp razor blade, rivet gun (not necessary, but recommended), replacement regulator (see parts listings), Torx bits.

### Safety first!

- Ensure the vehicle is securely chocked on level ground before working underneath.
- Support the vehicle on axle stands, never work on a vehicle with just a jack!
- Be sure to wear safety glasses for eye protection.
- Make sure to double check
  all bolts for proper torque.

several reasons. Most commonly, improper adjustment of the glass can create stress on the regulator, causing it to crack. The teeth on regulators often become worn due to years of use and age. Damaged window tracks, obstructions in the windows or doors and compromised weather stripping can also contribute to a window regulator failure.

malfunctioning window regulator causes prob-

lems such as windows that bind going up or

down, appear to be off track or cocked off to one side,

ment cycle. While this repair is on a 2000 Range Rover

HSE, the procedures outlined below are also common

The window regulator delivers the force needed to raise and lower your windows. It can malfunction for

to Discoverys, Range Rovers and LR3's.

or drop quickly in the middle of the downward move-

First, to eliminate the possibility of an electrical circuit issue or blown fuse, check to see if all of your windows work. A noise coming from the door when you try to operate closed windows that won't work means power is moving through the system and you may have an alignment issue. If the motor can't be heard when trying to move the window, you may have a bad motor. If one window is not moving up or down and you can hear the motor making noise, most likely a new regulator will be your fix. Regardless, you'll likely have to remove the door panels to access these parts, so follow the procedures outlined below.



Figures 1-16 Park the Range Rover on a solid, level surface. Engage the parking brake.

**Step 1:** Remove the speaker inset assembly located at the corner of the door and window by gently pulling it from the top.

**Step 2:** Unclip the plastic speaker wire connector.

**Step 3:** Remove the door panel screw that is located under the speaker inset assembly.

**Step 4:** Remove the screw underneath the to interior door latch and remove the door handle tray.

**Step 5:** Remove the two screws securing the door pull.

**Step 6:** Lift and remove the interior door panel.

**Step 7:** Using a thin blade, slowly slice thru the moisture barrier. Our model car is a good example of what it will look like under the interior panel when the barrier has not been removed properly in the past.

**Step 8:** Unscrew the door amplifier and disconnect the plastic wire connectors.

**Step 9:** Turn the ignition on and lower the window glass approximately 5 inches. Turn the ignition off.

**Step 10:** Remove the two clips holding the window regulator ball joints into the bottom railing.

**Step 11:** Detach both ends of the window regulator from the window bottom rails.



Fig 1 - Corner speaker assembly removal.



Fig 4 - Remove screw under door latch.



Fig 5A - Remove second door panel screw.



Fig 9 - Lower glass approximately 5"



Fig 2 - Unplug speaker assembly.



Fig 4A - Remove door latch.



Fig 6 - Remove door panel.



Fig 10 - Remove two clips on ball joints.



Fig 3 - Remove door panel screw.

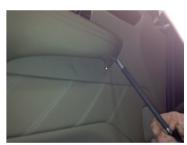


Fig 5 - Remove two door pull screws.



Fig 8 - Unscrew door amplifier.



Fig 11 - Detatch both ends of regulator.

Tech Article - Replacing Window Regulators



## **Disassembly (con't):** Figures 12-16

Step 12: Manually raise the window to the top of the window frame and secure it using tape.

Step 13: Remove the four rivets that hold the window regulator to the door.

Step 14: Disconnect the plastic window motor clip.

Step 15: Remove the window regulator.

Step 16: Remove the motor from the old window regulator by removing the three torx screws that connect it. Attach and align the new regulator securing it by reinstalling the three screws.



Step 17: Install four new rivets, or four through nuts and bolts, and secure the regulator to door.

Step 18: Reconnect the motor wiring connection.

Step 19: Reattach the glass to the regulator and reinstall the two clips removed in Step 10.

Step 20: Test window operation for any binding. If necessary, adjust front to rear glass movement with the 8mm nut found on the rear of the glass channel by loosening the nut causing glass to move front or rear. Tighten the nut when window operation is smooth.

### Figures 23-26

Step 21: Re-attach the moisture barrier. There should be enough glue left on it that it will easily stick without adding glue.

Step 22: Re-clip the plastic speaker wire connector, using care to leave it pulled out enough that it does not get trapped completely under the door panel in the next step.

Step 23: Re-install the door panel replacing all screws that have been removed previously.

Step 24: Re-install the door handle.

Step 25: Re-install the door handle tray.

Step 26: Place the speaker wire under the speaker inset assembly and reattach the assembly.



Fig 12 - Manually raise window, secure.



Fig 14 - Disconnect window motor clip.



Fig 17 - Install new rivets.







Fig 24 - Re-install door pull.

# **Range Rover P38A Suggested Parts**

| Window Regulator, RH Front P38A, GenuineRNI752 | \$<br>299.20 |
|--|--------------|
| Window Regulator, RH Front P38A, ProLinePLI752 | \$<br>99.95  |
| Window Regulator, LH Front P38A, GenuineRNI751 | \$<br>301.69 |
| Window Regulator, LH Front P38A, ProLinePLI751 | \$<br>99.95  |
| Window Regulator, LHR, P38A, GenuineRNN300     | \$<br>439.95 |
| Window Regulator, RHR, P38A, GenuineRNN299     | \$<br>439.95 |
|  |              |



Fig 13 - Remove four rivets on regulator.



Fig 15 - Remove window regulator.



Fig 18 - Reconnect motor wiring clip.





Fig 25 - Re-install door handle tray.



|                      | and the            |
|----------------------|--------------------|
|                      |                    |
|                      | A CAR              |
| ig 26 – Place speake | er wire underneath |

speaker, reattach assembly.



| Window Motor, RH Front P38A, GenuineRNL753 | \$<br>273.06 |
|--|--------------|
| Window Motor, RH Front P38A, ProLinePLL753 | \$<br>78.99  |
| Window Motor, LH Front P38A, GenuineRNL767 | \$<br>283.30 |
| Window Motor, LH Front P38A, ProLinePLL767 | \$<br>78.99  |



Fig 13B - Remove rivets on regulator.



Fig 16 - Remove motor, attach to new window regulator.



Fig 19 - Reattach glass and two clips.



Fig 23 - Re-install door panel.